

Product Guide 2024

Description

230-0030/2 Polyurethane two-component clear sealer for use on veneer and solid timbers in producing furniture, kitchens, doors, and commercial interiors. This is a high build sealer is fast drying, has very good sanding properties and provides a sound base for top coating.

Link Products:		Curing Time:
812-88/810-05	Polyurethane Non-Yellowing Hardener Polyurethane Hardener	Coats:1 to 3 Drying Times: 20 Degrees
922-03/922-05	Polyurethane Thinner	Dry for Stacking: 4-5 Hours
Mixing Ratio:		Dry for Sanding: 3-4 Hours
		Pot life:3-4 Hours
2:1	Thin 10-30%	Colour: Clear

Points to note:

During the summer, or in tropical areas, it is preferable to use slow drying thinner at 10%.

Do not sand through the sealer otherwise you will see it in the topcoat.





Set up/air Pressure 1.6-1.8mm 2 Bar



Set up/air Pressure 06 or 09 Tip 90-120psi



Apply 1 to 3 coats



Flash for 10mins

@20 °C after each coat



3 to 4 hrs

During the summer, or in hot or humid temparatures, it is preferable to use a slow thinner.

SQM 5.5M2/L RFU



