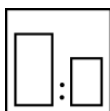
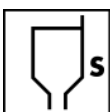


## 47-91 2K Spot Repair Thinner

### APPLICATION DATA



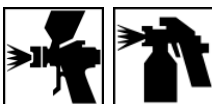
**Mixing Ratio** : -



**Application viscosity** :  
**DINCUP 4mm/20°C**

Airspray (sec)	:	-
Pressure tank (sec)	:	-
Airless (sec)	:	-

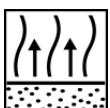
(\*) First apply a ground coat. Then apply two normally thinned coats of finishing enamel Series 400, MS Clear, HS Clear. Then add 100% Spot Repair Thinner to the mixture and spray towards the edges of the repair spot providing a so called "wet edge". Repeat this procedure once more. Clean the spray gun and spray the Spot Repair Thinner (without paint) over the whole of the treated area. A smooth "flow over" of the new into the "old" colour will be the result.



	<u>Nozzle diameter (mm)</u>	<u>Spraying pressure (bar)</u>
Gravity feed	-	-
Suction feed	-	-
Pressure tank	-	-
Airless	-	-
HVLP / LVLP	-	See Info Manufacturer
HR	-	See Info Manufacturer



**Spray coats / Layer thickness (µm)** : - / (\*)



**Flash-off (min)** : -



**Drying time (min)**

20°C	:	-
60°C Obj.	:	-



**Potlife (min)** 20°C : -

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.

## 47-91 2K Spot Repair Thinner



### PRODUCT INFO

- Area of application** : Specially developed for spot repair in 2K quality.
- Chemical base** : Special levelling agents in organic thinners.
- General qualities** : This Thinner has excellent flow-out properties in order to make it easier to respray the reparation in an invisible way.
- Auxiliary materials** : Series 400, Series 700, 1-104, 1-204, 8-104,

<b>Physical properties</b>	<b>Specific gravity (kg/l)</b>	: 0.955
	<b>Flash point</b>	: Closed cup: 30°C (86°F)
	<b>Vol.% solids</b>	: 3
	<b>Economy</b>	: -
	<b>Gloss</b>	:
	<b>Colour</b>	: Clear.

- Substrates** : See info Series 400/700, MS and HS Clear Coat.
- Undercoats** : See Info Series 400/700, MS and HS Clear Coat
- Finishing materials** : See info Series 400/700, MS and HS Clear Coat.
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2  
(Under normal storage conditions and unopened tins).

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.