

## 1. IDENTIFICATION

**Product identifier** Product Name EVERCOAT RAGE ULTRA

**Other means of identification**

Product Code 100125\_100127\_800125\_101175

**Recommended use of the chemical and restrictions on use**

**Recommended Use** Premium Light Weight Body Filler. For professional use only.  
**Uses advised against** Uses other than recommended use.

**Details of the supplier of the safety data sheet**

**Manufacturer Address**

ITW Evercoat  
 A division of Illinois Tool Works Inc.  
 6600 Cornell Road  
 Cincinnati, OH 45242 USA  
 513-489-7600

**24-hour emergency phone number**

CHEMTREC: 1-800-424-9300  
 INTERNATIONAL: 1-703-527-3887

**E-mail address:** Info@evercoat.com

**May Also Be Distributed by:**

ITW Permatex Canada  
 101-2360 Bristol Circle  
 Oakville, ON Canada L6H 6M5  
 Telephone: (800) 924-6994

**May Also Be Imported & Distributed by:**

Hindin Marquip Ltd  
 1012 Great South Road  
 Penrose 1061, Auckland, New Zealand  
 Telephone: +64 (0) 9 913 1666

## 2. HAZARDS IDENTIFICATION

**Classification**

**OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Respiratory sensitization	Category 1
Skin sensitization	Category 1
Carcinogenicity	Category 1B
Reproductive toxicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 1
Flammable liquids	Category 3

**Label elements**

Emergency Overview

**Signal word**

**Danger**

Harmful if swallowed or if inhaled  
Causes skin irritation  
Causes serious eye irritation  
May cause allergy or asthma symptoms or breathing difficulties if inhaled  
May cause an allergic skin reaction  
May cause cancer  
Suspected of damaging fertility or the unborn child  
Causes damage to organs through prolonged or repeated exposure  
Flammable liquid and vapor



**Appearance** Gray

**Physical state** Liquid

**Odor** Pungent

**Precautionary Statements - Prevention**

Obtain special instructions before use  
Do not handle until all safety precautions have been read and understood  
Use personal protective equipment as required  
Wash face, hands and any exposed skin thoroughly after handling  
Do not eat, drink or smoke when using this product  
Use only outdoors or in a well-ventilated area  
In case of inadequate ventilation wear respiratory protection  
Contaminated work clothing should not be allowed out of the workplace  
Do not breathe dust/fume/gas/mist/vapors/spray  
Keep away from heat/sparks/open flames/hot surfaces. - No smoking  
Keep container tightly closed  
Ground/bond container and receiving equipment  
Use explosion-proof electrical/ ventilating/ lighting/ equipment  
Use non-sparking tools  
Take precautionary measures against static discharge  
Wear protective gloves/protective clothing/eye protection/face protection

**Precautionary Statements - Response**

IF exposed or concerned: Get medical advice/attention  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
If eye irritation persists: Get medical advice/attention  
If skin irritation or rash occurs: Get medical advice/attention  
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower  
Wash contaminated clothing before reuse  
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing  
If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician  
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell  
Rinse mouth  
In case of fire: Use CO<sub>2</sub>, dry chemical, or foam to extinguish.

**Precautionary Statements - Storage**

Store locked up  
Store in a well-ventilated place. Keep cool

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

May be harmful in contact with skin. Toxic to aquatic life with long lasting effects.

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical Name	CAS No	Weight-%
Styrene	100-42-5	10 - 30
Talc (hydrous magnesium silicate)	14807-96-6	10 - 30
Ground Limestone (Calcium Carbonate)	1317-65-3	7 - 13
Soda Lime Borosilicate Glass	65997-17-3	5 - 10
Magnesite	546-93-0	3 - 7
Titanium Dioxide	13463-67-7	0.1 - 1
Benzenamine, N,N,4-Trimethyl	99-97-8	0.1 - 1
Trade Secret	Proprietary	0.1 - 1

**4. FIRST AID MEASURES**

**Description of first aid measures**

<b>General advice</b>	Get medical advice/attention if you feel unwell.
<b>Eye contact</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
<b>Skin contact</b>	IF ON SKIN: Wash skin with soap and water. If skin irritation persists, call a physician. Take off contaminated clothing and wash before reuse.
<b>Inhalation</b>	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.
<b>Ingestion</b>	IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.
<b>Self-protection of the first aider</b>	Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** See section 2 for more information.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

**5. FIRE-FIGHTING MEASURES**

**Suitable extinguishing media**

Carbon dioxide (CO2), Use dry chemical, Foam

**Unsuitable extinguishing media**

None

**Specific hazards arising from the chemical**

Flammable.

**Explosion data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**6. ACCIDENTAL RELEASE MEASURES**

**Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Remove all sources of ignition. Use personal protective equipment as required.

**Environmental precautions**

**Environmental precautions** See section 12 for additional ecological information. Do not flush into surface water or sanitary sewer system.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Soak up with inert absorbent material.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

**7. HANDLING AND STORAGE**

**Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

**Incompatible materials** Strong oxidizing agents

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Control parameters**

**Exposure Guidelines**

Chemical Name	NZ WES	ACGIH TLV	OSHA PEL	NIOSH IDLH
Styrene 100-42-5	TWA 20 ppm TWA 85 mg/m <sup>3</sup> STEL 40 ppm STEL 170 mg/m <sup>3</sup>	STEL: 20 ppm TWA: 10 ppm	TWA: 100 ppm (vacated) TWA: 50 ppm (vacated) TWA: 215 mg/m <sup>3</sup> (vacated) STEL: 100 ppm (vacated) STEL: 425 mg/m <sup>3</sup> Ceiling: 200 ppm	IDLH: 700 ppm TWA: 50 ppm TWA: 215 mg/m <sup>3</sup> STEL: 100 ppm STEL: 425 mg/m <sup>3</sup>

Talc (hydrous magnesium silicate) 14807-96-6	TWA 2(r)	TWA: 2 mg/m <sup>3</sup> particulate matter containing no asbestos and <1% crystalline silica, respirable particulate matter	(vacated) TWA: 2 mg/m <sup>3</sup> respirable dust <1% Crystalline silica, containing no Asbestos TWA: 20 mppcf if 1% Quartz or more; use Quartz limit	IDLH: 1000 mg/m <sup>3</sup> TWA: 2 mg/m <sup>3</sup> containing no Asbestos and <1% Quartz respirable dust
Ground Limestone (Calcium Carbonate) 1317-65-3	TWA 10 mg/m <sup>3</sup>	-	TWA: 15 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable fraction (vacated) TWA: 15 mg/m <sup>3</sup> total dust (vacated) TWA: 5 mg/m <sup>3</sup> respirable fraction	TWA: 10 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable dust
Soda Lime Borosilicate Glass 65997-17-3		TWA: 1 fiber/cm <sup>3</sup> respirable fibers: length >5 µm, aspect ratio >=3:1, as determined by the membrane filter method at 400-450X magnification [4-mm objective], using phase-contrast illumination TWA: 5 mg/m <sup>3</sup> inhalable particulate matter	-	-
Magnesite 546-93-0	TWA 10 mg/m <sup>3</sup>	-	-	TWA: 10 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable dust
Titanium Dioxide 13463-67-7	TWA 10 mg/m <sup>3</sup>	TWA: 10 mg/m <sup>3</sup>	TWA: 15 mg/m <sup>3</sup> total dust (vacated) TWA: 10 mg/m <sup>3</sup> total dust	IDLH: 5000 mg/m <sup>3</sup> TWA: 2.4 mg/m <sup>3</sup> CIB 63 fine TWA: 0.3 mg/m <sup>3</sup> CIB 63 ultrafine, including engineered nanoscale

NIOSH IDLH *Immediately Dangerous to Life or Health*

**Other Information**

Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

**Appropriate engineering controls**

**Engineering Controls**

Showers  
Eyewash stations  
Ventilation systems

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**

Wear safety glasses with side shields (or goggles).

**Skin and body protection**

Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

**Respiratory protection**

Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

**General Hygiene Considerations**

Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

**9.1. Information on basic physical and chemical properties**

---

<b>Physical state</b>	Liquid
<b>Appearance</b>	Gray
<b>Odor</b>	Pungent
<b>Odor threshold</b>	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
<b>Melting point / freezing point</b>	No information available	
<b>Boiling point / boiling range</b>	145 °C / 293 °F	
<b>Flash point</b>	34 °C / 93 °F	
<b>Evaporation rate</b>	No information available	
<b>Flammability (solid, gas)</b>	No information available	
<b>Flammability Limit in Air</b>		
<b>Upper flammability limit:</b>	No information available	
<b>Lower flammability limit:</b>	No information available	
<b>Vapor pressure</b>	No information available	
<b>Vapor density</b>	No information available	
<b>Relative density</b>	1.2	
<b>Water solubility</b>	No information available	
<b>Solubility(ies)</b>	No information available	
<b>Partition coefficient</b>	1.36	
<b>Autoignition temperature</b>	No information available	
<b>Decomposition temperature</b>	No information available	

**Kinematic viscosity** No information available  
**Dynamic viscosity** No information available  
**Explosive properties** No information available  
**Oxidizing properties** No information available

**Other Information**

**Softening point** No information available  
**Molecular weight** No information available  
     **Applied** 0.42 lbs/gal  
     **Packaged** 1.45 lbs/gal  
**Density** 8.65  
**Bulk density** No information available  
**SADT (self-accelerating decomposition temperature)** No information available

**10. STABILITY AND REACTIVITY**

**Reactivity**

No information available

**Chemical stability**

Stable under normal conditions

**Possibility of Hazardous Reactions**

None under normal processing.

**Conditions to avoid**

Excessive heat.

**Incompatible materials**

Strong oxidizing agents

**Hazardous Decomposition Products**

Carbon oxides

**11. TOXICOLOGICAL INFORMATION**

**Information on likely routes of exposure**

**Inhalation** May cause irritation of respiratory tract.  
**Eye contact** Contact with eyes may cause irritation. May cause redness and tearing of the eyes.  
**Skin contact** May cause skin irritation and/or dermatitis.  
**Ingestion** Ingestion may cause irritation to mucous membranes.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Styrene 100-42-5	= 1000 mg/kg ( Rat )	> 2000 mg/kg ( Rat )	= 11.7 mg/L ( Rat ) 4 h
Titanium Dioxide 13463-67-7	> 10000 mg/kg ( Rat )	-	-
Benzenamine, N,N,4-Trimethyl 99-97-8	= 1650 mg/kg ( Rat )	> 2000 mg/kg ( Rabbit )	= 1400 mg/m <sup>3</sup> ( Rat ) 4 h
Trade Secret	= 5410 mg/kg ( Rat )	-	-

**Information on toxicological effects**

**Symptoms** No information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Sensitization** No information available.  
**Germ cell mutagenicity** No information available.  
**Carcinogenicity** The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
Styrene 100-42-5	A3	Group 2A	Reasonably Anticipated	X
Talc (hydrous magnesium silicate) 14807-96-6	-	Group 3	-	X
Soda Lime Borosilicate Glass 65997-17-3	-	Group 3	-	-
Titanium Dioxide 13463-67-7	-	Group 2B	-	X
Benzenamine, N,N,4-Trimethyl 99-97-8	-	Group 2B	-	X

**IARC (International Agency for Research on Cancer)**  
 Group 2B - Possibly Carcinogenic to Humans  
 Not classifiable as a human carcinogen  
 Group 2A - Probably Carcinogenic to Humans  
**NTP (National Toxicology Program)**  
 Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen  
**OSHA (Occupational Safety and Health Administration of the US Department of Labor)**  
 X - Present

**Chronic toxicity** May cause adverse liver effects. Contains a known or suspected reproductive toxin.  
**Target Organ Effects** Central nervous system, Central Vascular System (CVS), Eyes, Liver, Reproductive System, Respiratory system, Skin.

The following values are calculated based on chapter 3.1 of the GHS document .  
**ATEmix (oral)** 1178 mg/kg  
**ATEmix (dermal)** 2553 mg/kg  
**ATEmix (inhalation-dust/mist)** 2.1 mg/l

**12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

**Persistence and degradability**  
 No information available.

**Bioaccumulation**  
 No information available.

**Mobility**  
 No information available.

Chemical Name	Partition coefficient
Styrene 100-42-5	2.95
Benzenamine, N,N,4-Trimethyl 99-97-8	2.81

**Other adverse effects**  
 No information available



**13. DISPOSAL CONSIDERATIONS**

**Waste treatment methods**

**Disposal of wastes** This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).

**Contaminated packaging** Do not reuse container.

**US EPA Waste Number** D001

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
Styrene 100-42-5	Toxic Ignitable

**14. TRANSPORT INFORMATION**

Note: This information is not intended to convey all specific regulatory information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

**DOT**

**UN/ID No** UN3269  
**Proper shipping name** Polyester Resin Kit  
**Hazard Class** 3  
**Packing Group** III

**IATA**

**UN/ID No** UN3269  
**Proper shipping name** Polyester Resin Kit  
**Hazard Class** 3  
**Packing Group** III

**IMDG**

**UN/ID No** UN3269  
**Proper shipping name** Polyester Resin Kit  
**Hazard Class** 3  
**Packing Group** III

**15. REGULATORY INFORMATION**

**International Inventories**

**TSCA** Complies  
**DSL/NDSL** Complies  
**EINECS/ELINCS** Complies  
**ENCS** Complies  
**IECSC** Complies  
**KECL** Complies  
**PICCS** Complies  
**AICS** Complies

**Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

**New Zealand Regulations: Surface Coatings and Colourants (Flammable, Carcinogenic) Group Standard 2020 HSR002669**

**Styrene monomer CAS 100-42-5 TWA 20 ppm (85mg/m3) STEL 40 ppm (170 mg/m3)**

**US Federal Regulations - SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
Styrene - 100-42-5	0.1

**SARA 311/312 Hazard Categories Acute**

health hazard	No
Chronic Health Hazard	No
Fire hazard	Yes
Sudden release of pressure hazard	No
Reactive Hazard	No

**CWA (Clean Water Act)**

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Styrene 100-42-5	1000 lb	-	-	X

**CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Styrene 100-42-5	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ

**US State Regulations**

**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
Styrene 100-42-5	Carcinogen
Titanium Dioxide 13463-67-7	Carcinogen
Benzenamine, N,N,4-Trimethyl 99-97-8	Carcinogen
Crystalline Silica (Quartz) 14808-60-7	Carcinogen
Synthetic Amorphous Crystalline-Free Silica 7631-86-9	Carcinogen

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Styrene 100-42-5	X	X	X
Talc (hydrous magnesium silicate) 14807-96-6	X	X	X

Ground Limestone (Calcium Carbonate) 1317-65-3	X	X	X
Magnesite 546-93-0	X	X	-
Trade Secret	X	-	-
Crystalline Silica (Quartz) 14808-60-7	X	X	X
Synthetic Amorphous	-	X	X
Crystalline-Free Silica 7631-86-9			
Water 7732-18-5	-	-	X
N,N-Dimethylaniline 121-69-7	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**WHMIS Hazard Class** D2A - Very toxic materials, B2 - Flammable liquid

**16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION**

<b>NFPA</b>	<b>Health hazards</b> 2	<b>Flammability</b> 3	<b>Instability</b> 0	-
<b>HMIS</b>	<b>Health hazards</b> 2	<b>Flammability</b> 3	<b>Physical hazards</b> 0	<b>Personal protection</b> B

NFPA (National Fire Protection Association)  
HMIS (Hazardous Material Information System)

**Revision Date** 21-Jun-2023

**Disclaimer**

Illinois Tool Works Inc. believes the information contained in this data sheet is accurate as of the date compiled. However, Illinois Tool Works Inc. makes no warranty, express or implied, as to the accuracy, reliability or completeness of the information. User is responsible for evaluating whether such information or this product is fit for a particular purpose and suitable for a particular use or application. The information in this data sheet may not be valid if this product is used in combination with other products or in processes for which it was not designed. Illinois Tool Works Inc. disclaims any liability for consequential or incidental damages of any kind, including lost profits, arising from the sale or use of this product. Ensure you have the most current version of this data sheet by contacting us or reviewing our web site.

Haztec 2018 Ltd has amended the supplied SDS (Revision Date 09-Dec-2020) only to include NZ Specific Contact Information, Workplace Exposure Standard Values and Group Standard Assigned to (Revision Date amended) and takes no responsibility for any other data in this SDS.

**END DATA SAFETY SHEET**