

TECHNICAL DATA SHEET

GAP 25 – Self-levelling putty – 1kg + hardener

PRODUCT DESCRIPTION

Pourable self-levelling 2-component polyester putty. Finishing layer over polyester body fillers, closing of pinholes and/or small paint defects like scratches, sanding marks, etc. Very smooth finish that requires little sanding work. Can be used on iron, steel, aluminium, zinc substrates, GRP and wood. Can be applied with a spatula or brush.

<u>Colour shade</u>	Light green
<u>Mixing ratio</u>	100 : 2 (weight)
<u>Hardener</u>	GAP 51 hardener
<u>Pot life</u>	3 – 5 min.
<u>Curing time</u>	Object temp. 20°C: sandable after 15 – 20 min. Object temp. 60°C: sandable after approx. 5 – 10 min.

VOC regulation

EU limiting value for the product (cat. B/b): 250 g/l
This product contains max. 8g/l VOC (0.04 lbs/gal)

APPLICATION

Apply at minimum +10°C and at max. 80% relative air humidity

SPECIAL REMARKS

The substrate must be clean, dry and free of grease. Slightly sanded surfaces! Remove uncured layers of paint or primer. Cannot be used on thermoplastics or acid products (wash primer). When used on non-ferrous metals optionally a layer of epoxy-based primer may be used before applying the putty. Do not overcoat without a layer of 1K or 2K primer. Always thoroughly mix putty with the hardener before application.

Storage

18 months

The above information is given in good faith, but the user should assure himself that the performance of the product is sufficient for his application. The quoted values are average and should not be taken as maximum or minimum values for specific purposes. Chemicar Europe cannot be held responsible for product failure unless full testing has been carried out. The client has to decide on the tapes suitability for their own applications.