

# U-POL®

## DOLPHIN GLAZE

### POURABLE/BRUSHABLE POLYESTER PUTTY

<b>Description</b>	<p><b>DOLPHIN GLAZE</b> polyester filler is a two component multifunctional chemical liquid used for final skimming of a polyester putty repair or for direct application onto minor imperfections on bodywork prior to over painting.</p> <p><b>DOLPHIN GLAZE</b> has been specially formulated for the professional user and combines excellent leveling properties together with easy sanding.</p>
<b>Surface preparation and instructions for use</b>	<p><b>DOLPHIN GLAZE</b> polyester filler can be used on the following surfaces:-</p> <ul style="list-style-type: none"><li>• Bare metal – e.g. Steel, degrease and abrade with P80 paper.</li><li>• Aluminium and Zinc coated substrates – degrease and abrade with P120 paper. Do not apply over etch primer.</li><li>• Original paint surfaces (with the exception of thermoplastic acrylics) degrease and abrade with P180 grit paper.</li><li>• GRP degrease and abrade with P80 grit paper.</li></ul>
<b>Health and Safety Statement</b>	<p>FOR PROFESSIONAL USE ONLY. Read full instructions before use.</p> <p>IMPORTANT: This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your local stockist or via the U-POL website at <a href="http://WWW.U-POL.COM">WWW.U-POL.COM</a>. U-POL disclaim any liability where the user does not wear the recommended personal protective equipment.</p>
<b>Mixing Ratio</b>	<p>100 parts by weight <b>DOLPHIN GLAZE</b> polyester filler, 2 parts by weight <b>U-POL</b> hardener for polyester filler.</p> <p>The exact mixing ratio is not critical, although over or under catalyzation may affect the gel time.</p> <p><b>DOLPHIN GLAZE</b> is a thick liquid and should be mixed in small quantities on a flat non-porous surface. To obtain optimum results apply the mixed liquid in small quantities to form a thin film – during cure, surface imperfections will flow out to leave a level repair which requires only a small amount of sanding. Do not greatly over catalyze the paste as this will not significantly speed up the gel time and could lead to bleed through and bleaching problems when over-painting later. Staining may also occur where too little hardener is used.</p>
<b>Pot life</b>	<p>Once mixed, 4 -5 mins. at 20°C with 2% hardener.</p>
<b>Tools</b>	<p>Mixing board, filler knife, plastic or rubber spatula</p>
<b>Drying Time</b>	<p>Sandable after 30 mins. at 20°C.</p>
<b>Over painting</b>	<p><b>DOLPHIN GLAZE</b> polyester putty can be over-painted with most paint systems including 2K. Ideally a full system is recommended including primer.</p>
<b>VOC Information</b>	<p>The EU limit for this product (product category: IIBb) in ready to use form is 250g/litre. The VOC content of this product in ready to use form is 100g/litre</p>

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