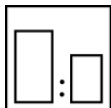


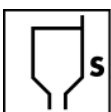
47-39 2K Elastic

APPLICATION DATA



Mixing Ratio

: Add 5-30 % vol. 2K Elastic to 2K products when applied on a flexible, or semi-flexible substrate. The amount of adding is related to the substrate. The more flexible the substrate, the more 2K Elastic must be added.



Application viscosity DINCUP 4mm/20°C

Airspray (sec)	:	-
Pressure tank (sec)	:	-
Airless (sec)	:	-
		-



Gravity feed
Suction feed
Pressure tank
Airless
HVLP / LVLP
HR

Nozzle diameter (mm)

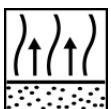
Spraying pressure (bar)

-	-
-	-
-	-
-	-
-	See Info Manufacturer
-	See Info Manufacturer



Spray coats / Layer thickness (µm)

: - / -



Flash-off (min)

: -



Drying time (min)

20°C	:	-
60°C Obj.	:	-



Potlife (min)

20°C	:	-
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47-39 2K Elastic



PRODUCT INFO

- Area of application** : 2K Elastic is an additive which enables the use of the Series 400/700/3000 HS420, MS/HS/HS420 Clear Coat and 2-pack Primers on (semi)-flexible plastics.
- Chemical base** : Special polymers.
- General qualities** : 2K Elastic is an elastifying agent.
- Auxiliary materials** : Series 400, Series 700, Series 3000 (on plastics: first apply 30-746), 8-145, 8-149, 1-104, 1-204, 8-104, 8-204

Physical properties	Specific gravity (kg/l)	: 1.006
	Flash point	: Closed cup: 27°C (80.6°F)
	Vol.% solids	: 65
	Economy	: -
	Gloss	:
	Colour	: Clear.

- Substrates** : In combination with suitable primer and/or 2-pack finish, on semi-flexible substrates.
- Undercoats** : 1-60, 8-145 with 47-39, 8-149 with 47-39, 30-746
- Finishing materials** : -
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2
(Under normal storage conditions and unopened tins).

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.