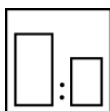


## 47-59 1K Binder - Converter

### APPLICATION DATA



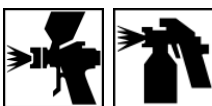
**Mixing Ratio**

: 100:50:50 (Paint :47-59 :Thinner). Do not add Hardener.



**Application viscosity**  
**DINCUP 4mm/20°C**

: Airspray (sec) : 17-18  
Pressure tank (sec) : -  
Airless (sec) : -



**Gravity feed**  
**Suction feed**  
**Pressure tank**  
**Airless**  
**HVLP / LVLP**  
**HR**

**Nozzle diameter (mm)**

1,3-1,5

**Spraying pressure (bar)**

3,0-3,5

-

-

-

-

-

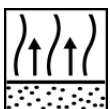
See Info Manufacturer

See Info Manufacturer



**Spray coats / Layer thickness**  
**(µm)**

: 2-3 / 50-60



**Flash-off (min)**

: 10



**Drying time (min)**

**20°C** : 2h-2½h

**60°C Obj.** : 15-25



**Potlife (min)**

**20°C** : -

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.

## 47-59 1K Binder - Converter



### PRODUCT INFO

- Area of application** : Car interiors and spraycans.
- Chemical base** : Special acrylic resins.
- General qualities** : 1K Binder - Converter 47-59 is an additive to convert BeroCryl 2K Series 400 or MS Clear 1-104 into a 1K finish.
- Auxiliary materials** : 1-104, 1-141/1-151/1-161, Series 400

<b>Physical properties</b>	<b>Specific gravity (kg/l)</b>	: 0.977
	<b>Flash point</b>	: Closed cup: 47°C (116.6°F)
	<b>Vol.% solids</b>	: 40
	<b>Economy</b>	: 9 m <sup>2</sup> /L/50 µm
	<b>Gloss</b>	: High gloss
	<b>Colour</b>	: Clear.

- Substrates** : Old coatings or bare metal with suitable primer. See info Series 400 and 1-104.
- Undercoats** : See Info Serie 400 or 1-104
- Finishing materials** : See info Serie 400 or 1-104
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2  
(Under normal storage conditions and unopened tins).

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.